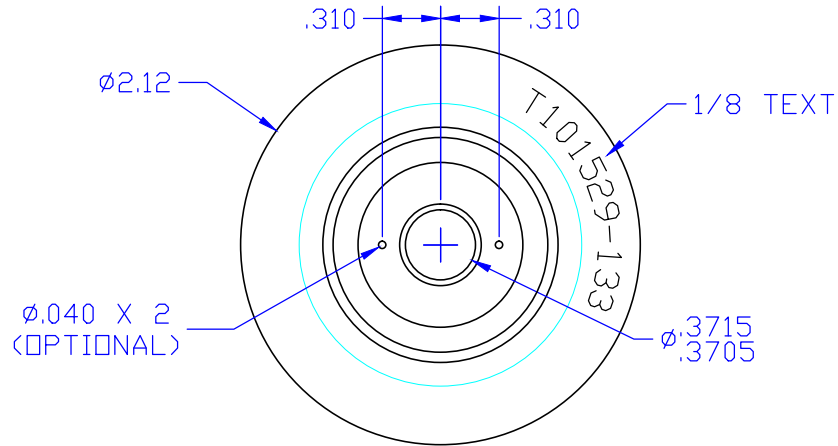


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



**UNDER REVIEW**  
URF 19-1191 19.11.01 (VM)

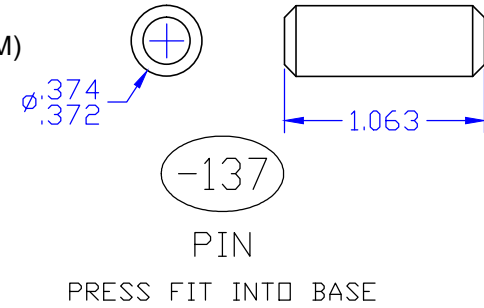
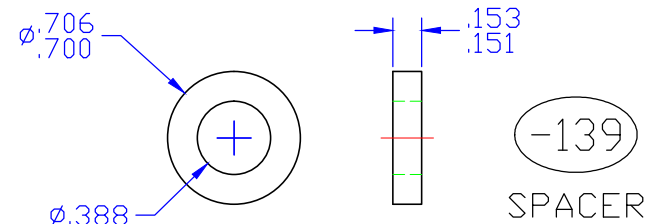
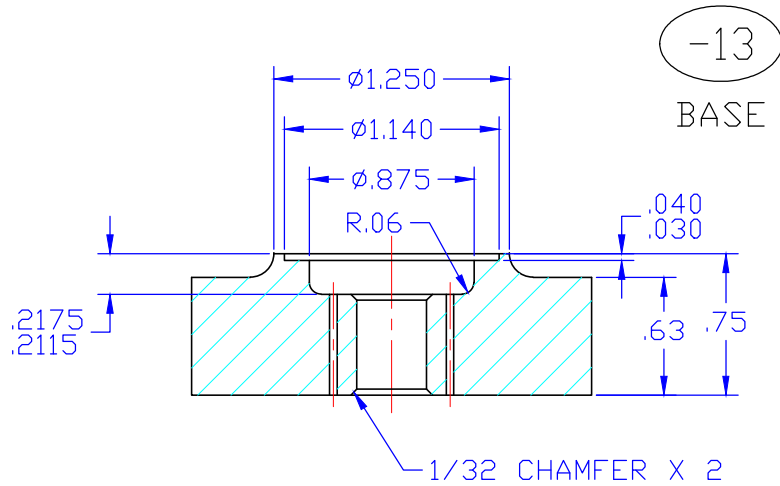
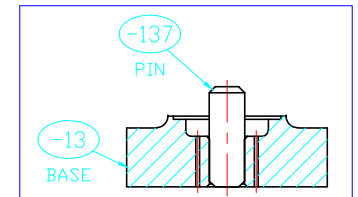


PLATE CAD YELLOW BEFORE ASSEMBLY



ASSEMBLY:  
PRESS -137 PIN INTO  
-13 BASE AS SHOWN.



DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
	DECIMALS
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

**RED BARN MACHINE**

TITLE	BASE ASSY FOR -131		
DWG NO.	T101529-133		
SCALE	1 : 1	DATE	4-18-02
SHEET	1 of 3	REV	

PART #	QTY	DESCRIPTION	USED ON MODEL
-13	1	BASE - 4140 Ø2 1/8 x 3/4	BLADE ASSEMBLY
-139	1	SPACER - 4140 Ø3/4 x 3/16	206-016-201-131
-137	1	PIN - DRILL ROD 3/16 x 1 1/8	&
			206-016-201-133

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

**UNDER REVIEW**

URF 19-1191 19.11.01 (VM)

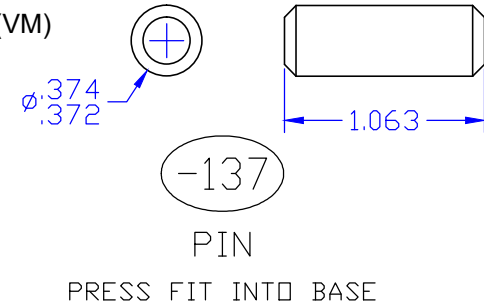
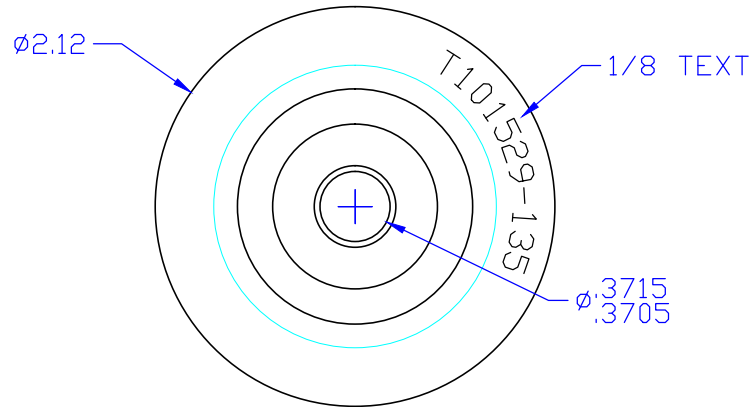
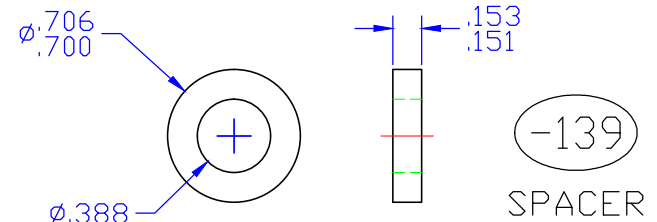
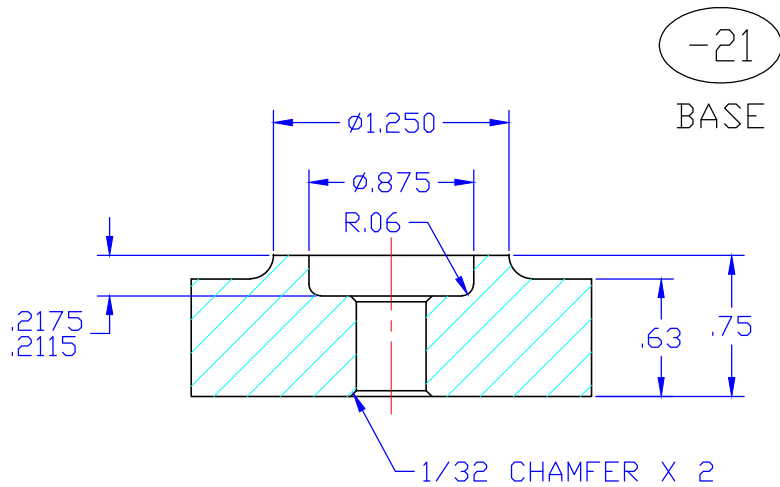
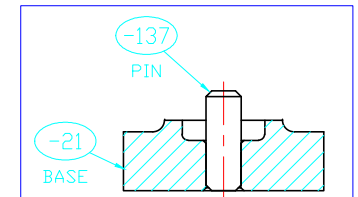


PLATE CAD YELLOW BEFORE ASSEMBLY



ASSEMBLY:  
PRESS -137 PIN INTO  
-21 BASE AS SHOWN.



DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
XXX ± .010	FRACTIONS ± 1/32
XX ± .03	ANGLES ± 5°
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

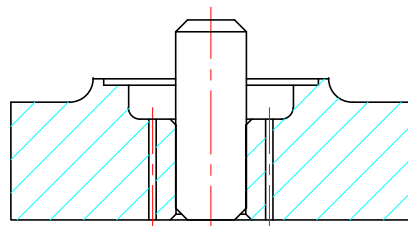
RED BARN MACHINE			
TITLE BASE ASSY FOR -131			
DWG NO. T101529-135			REV
SCALE	1 : 1	DATE	11-6-01
SHEET	2	of	3

PART #	QTY	DESCRIPTION	USED ON MODEL
-21	1	BASE - 4140 Ø2 1/8 x 3/4	BLADE ASSEMBLY
-139	1	SPACER - 4140 Ø3/4 x 3/16	206-016-201-131
-137	1	PIN - DRILL ROD 3/16 x 1 1/8	& 206-016-201-133

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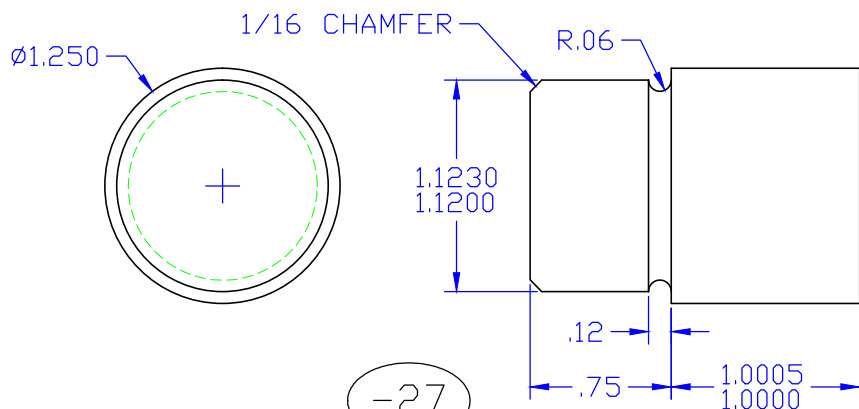
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

**UNDER REVIEW**  
URF 19-1191 19.11.01 (VM)

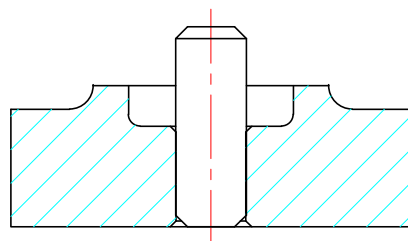


SHOWN WITH OPTIONAL HOLES

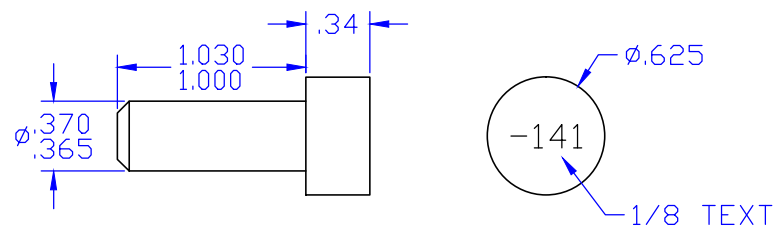
-133  
BASE



-27  
SUPPORT



-135  
BASE



-141  
PILOT

SEE T101529 FILE FOR ADDITIONAL PRINTS

PART #	QTY	DESCRIPTION
-7	1	HOUSING ASSEMBLY - NOT SHOWN
-23	1	PUNCH & SET - NOT SHOWN
-27	2	SUPPORT - 4140 Ø1 1/4 x 1 3/4
-133	1	BASE ASSEMBLY
-135	1	BASE ASSEMBLY
-141	1	PILOT - 4140 Ø5/8 x 1 3/8

USED ON MODEL
206-A
206-B
206-B3
206-L
206-L3
206-L4

DRAWN BY: COLE
CHECKED
HEAT TREAT
FINISH SPEC CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .010
FRACTIONS ± 1/32
ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE			
TITLE TAIL ROTOR ROLL STAKE TOOL			
DWG NO. T101529-131			REV
SCALE 1 : 1	DATE 11-6-01	SHEET 3 of 3	